
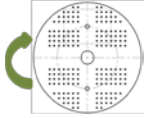
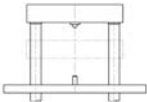
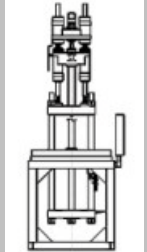




Model: FT-250R2 (R3)

- ◆ Rotary Table
- ◆ Clamping force: 25Ton
- ◆ Injection weight: 45~74g
- ◆ Vertical clamping and vertical injection design
- ◆ 2 stations or 3 stations rotary table design, effective to increase production capacity and machine safety factor.

SPECIFICATION

		DESCRIPTION	UNIT	FT-250R2 (R3)		
INJECTION UNIT		Screw Diameter	mm	φ25	φ28	φ32
		Maximum Injection Pressure	kg/cm ²	1971	1571	1203
		Theoretical Shot Volume	cm ³	49	61	80
		Maximum Shot Weight (PS)	g(oz)	45(1.6)	56(2.0)	74(2.6)
		Injection Rate	cm ³ /sec	44	55	72
CLAMPING UNIT		Top Platen Size	mm	470x420		
		Rotary Table Diameter	mm	φ700		
		Mold Size	mm	300x200		
		Clamping Force	ton	25		
		Minimum Mold Thickness	mm	100/200		
		Opening Stroke	mm	180		
		Open Daylight	mm	280/380		
Ejector Force	ton	1				
Ejector Stroke	mm	50				
OTHERS		Hydraulic System Pressure	kg/cm ²	140		
		Oil Tank Volume	L	150		
		Electric Power	hp(kW)	10(7.5)		
		Barrel Heating Power	kW	2.7		
		Total Wattage	kW	10.2		
		Machine Dimensions (approx.)	m	2.0x1.3x2.3		
		Machine Weight (approx.)	t	1.4		